



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SB-444 N06219

Standard Specification for Nickel-Chromium-Molybdenum-Columbium Alloys and Nickel-Chromium-Molybdenum-Silicon Alloy Pipe and Tube

Group - Non-Ferrous Nickel Alloys

Sub Group - ASME SB-444 N06219 Nickel-Chromium-Molybdenum-Columbium Alloys and Nickel-Chromium-Molybdenum-Silicon Alloy Pipe and Tube

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Pipe and Tube

Chemical Composition			Heat Treatment	
Carbon	C %	0.050 max.	As-Cast or Annealing or Age Hardning	
Silicon	Si %	0.700 - 1.100		
Manganese	Mn %	0.500 max.		
Chromium	Cr %	18.000 - 22.000		
Sulphur	S %	0.010 max.		
Copper	Cu %	0.500 max.		
Iron	Fe %	2.000 - 4.000		
Molybdenum	Mo %	7.000 - 9.000		
Cobalt	Co %	1.000 max.		
Aluminium	Al %	0.500 max.		
Titanium	Ti %	0.500 max.	Mechanical Properties Tensile Strength in Mpa 660 min. Yield Strength in Mpa 270 min. Elongation in % 50 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
Phosphorus	P %	0.020 max.		
Nickel	Ni %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
B 446 N06219	ASTM	USA	Rod and Bar
B 443 N06219	ASTM	USA	Plate, Sheet and Strip
B 444 N06219	ASTM	USA	Pipe and Tube
B 564 N06219	ASTM	USA	Forging
B 704 N06219	ASTM	USA	Tube
B 705 N06219	ASTM	USA	Pipe
SB-443 N06219	ASME	USA	Plate, Sheet and Strip

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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